



# RUSSEL L TEAMWEAR 2024

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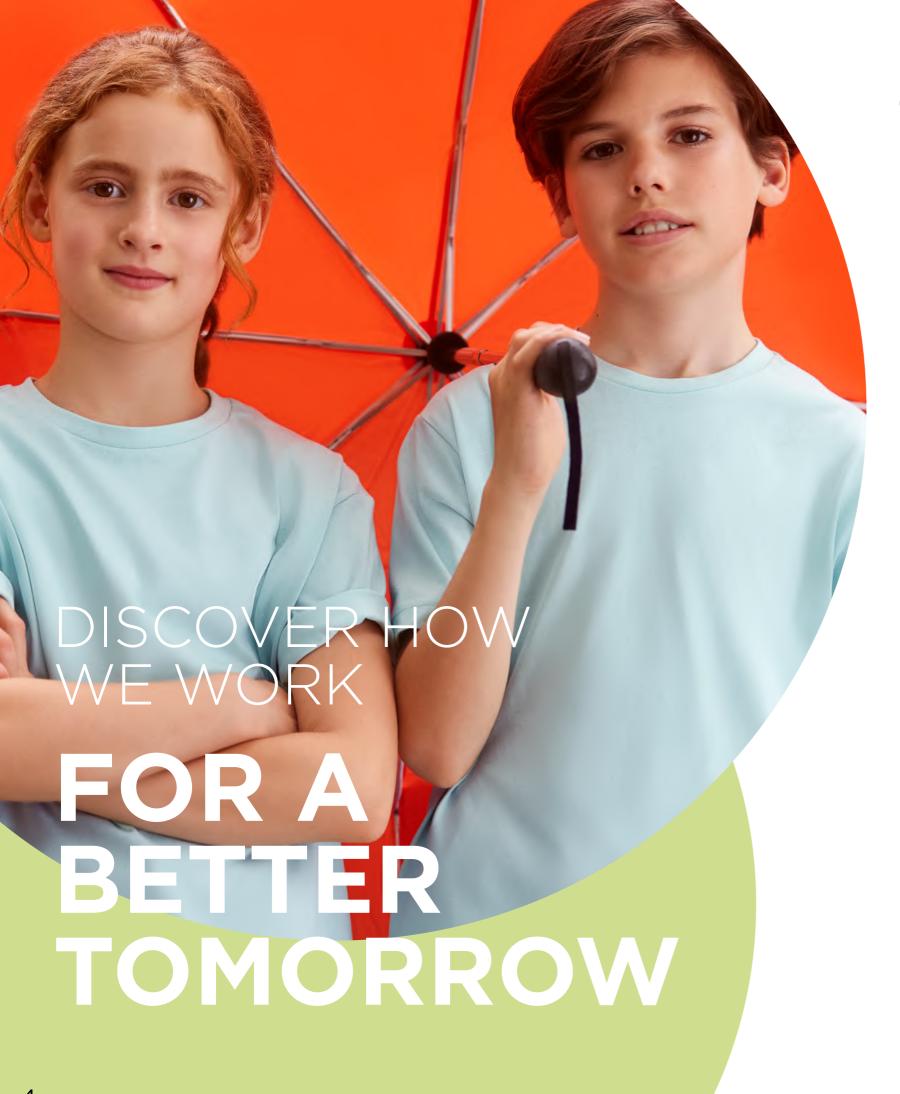


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# CERTIFICATIONS & MEMBERSHIPS

MORE INFORMATION ON OUR WEBSITE RUSSELLEUROPE.COM

#### **SAFE PRODUCTS**



#### OEKO-TEX® CERTIFICATION

All our garments - whether manufactured by us or outsourced - are tested for harmful substances and certified according to STANDARD 100 by OEKO-TEX®. www.Oeko-Tex.com

#### **RESPECTFUL WORKPLACES**



Russell Europe is member of amfori, the leading global business association for open and sustainable trade. We improve the social performance of our supply chain via amfori BSCI. For more information visit www.amfori.org

#### SUSTAINABLE SOURCING



Russell Europe is committed to improving cotton farming practices globally and is a member of Better Cotton, an organisation whose mission is to help cotton communities survive and thrive, while protecting and restoring the environment. We are proud to be members of an organisation that makes global cotton production better for the people who produce it, better for the environment it grows in and better for the sector's future. www.bettercotton.org



Driving awareness on environmental issues and quality are the core values of our Russell Pure Organic® products. We want to support your efforts in making the world a better place by offering eco-friendly, long lasting and fair produced clothing.

# MADE IN OUR OWN FACILITIES



Unlike many other brands, Russell Europe produces the majority of its T-Shirts in its own production facilities in Morocco. We are proud to have this opportunity and to have a fantastic and dedicated team in Morocco.



#### **FAIR COMPENSATION**

We believe every worker has a right to compensation for a regular work week that is sufficient to meet the worker's basic needs and provide some discretionary income.

We believe overtime should not be required to accomplish this.

#### WE REACHED OUR WATER TARGET EARLY

Since 2018, we have achieved a 13.8% reduction in water intensity, or the amount of water used per pound of fabric — achieving our goal of a 10% reduction ahead of 2030.



#### ZERO WASTE

Our sustained commitment to waste reduction means all our facilities are zero waste. This vital achievement is made possible through a system of process optimisation at every location that looks to better utilise all fabric — from cutting patterns that minimise scraps to implementing new design software to reduce samples.

# SO CLOSE

#### **IMMEDIATE VICINITY TO EUROPE MEANS:**

- » shorter transport routes\*
- » lower CO<sup>2</sup> footprint\*
- » faster availability\*
- » Direct container shipments to our customers

\* over 80% shorter transport routes. For comparison: Casablanca (MA) - Rotterdam (NL) approx. 3,100 km, Chittagong (BD) - Rotterdam (NL) approx. 16,500 km, Dalian (CN) - Rotterdam (NL) approx. 23,200 km

#### RENEWABLE ELECTRICITY (WIND ENERGY)

The majority of the electricity we use in our production facility comes from a wind farm.

#### **CLOSE TO HOME!**

Since we own textile and sewing facilities, we have more oversight for how our facilities operate. You can feel reassured that the garments they wear are made with deep respect for the people who make them and our planet that provides the materials to produce them.



# SOURCING & TRANSPARENCY



Everything that we do not manufacture ourselves, we source from our long-standing production partners.



Today, we already disclose 100% of our Tier 1 suppliers, owned facilities and licensees' factories.



#### **ALL OUR SUPPLIERS**

- » are members of Amfori BSCI
- » produce Oeko-Tex® certified products
- » commit to adhering to our strict Code of Conduct

# SOURCING DONE RIGHT

Our goal is to have full transparency on all our products right back to the raw materials. We have already mapped our cotton supply back to raw materials.

We have a commitment to map our supply chain back to raw materials by 2025. With 45% of engaged suppliers mapped to raw materials in 2022, we are on track to reach our goal.



Download Sustainability Report

# NEW!

# **AUTHENTIC ECO**







AVAILABLE IN 9 COLOURS SIZES: XS - 3XL

For more information see page 28-29.

ł

The Authentic Eco Polo is made from recycled polyester and cotton and is manufactured in our own production facility in the immediate vicinity of Europe.

Thanks to the sustainable materials, the extremely short transport routes and full control over production, we have developed one of the most sustainable polo shirts.

# NEW!





The outer face material is made from 94% recycled polyester and 6% elastane, and the fleece lining is 100% recycled polyester.

The jacket is treated with a fluorine and PFC-free finish from the Bionic-Finish-Eco® brand.

For more informations see page 68-69.



**ESSENTIAL SOFTSHELL** 

# JACKET

420M

The Essential Softshell Jacket is a 2-layer softshell jacket in a classic design.

The sustainable Essential Softshell Jacket is the perfect companion for cooler days and an absolute must-have for modern corporate and promotional clothing.

# NEW!





Discover the new Russell Authentics™ featuring some of our most valuable products under one roof!

Enjoy the all **NEW Authentic Eco Polo 570M**, the Authentic Classic T-Shirts (180M/B/L) and all of the tried and tested Authentic Sweats, such as The Authentic Sweatshirt, our best-selling Hoodies, Sweat Jackets and ¼-Zips, as well as our Jog Pants.



#### **AUTHENTIC CLASSIC T & CLASSIC LONG SLEEVE T**









MATERIAL / WEIGHT 100% Ringspun Cotton Light Oxford: 93% Cotton, 7% Viscose White: 175g/m², Colours: 180g/m²

#### **PACKING**

#### 180M AUTHENTIC CLASSIC T SIZES XS-4XL

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » Tubular construction (Light Oxford colour has side seamed

3XL & 4XL only available in Black, Bottle Green, Bright Royal, French Navy, White, Classic Red, Convoy Grey, Natural, Olive, Mocha, Indigo Blue and Mineral Blue





















construction)





» 1x1 rib knit collar with top stitch







#### 180B KIDS AUTHENTIC CLASSIC T SIZES 1-12 YEARS

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape  $\,$
- » 1x1 rib knit collar with top stitch
- » Name label















#### 180L AUTHENTIC CLASSIC LONG SLEEVE T SIZES XS-4XL

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » 1x1 rib knit collar with top stitch
- » Tubular construction















#### **CLASSIC HEAVYWEIGHT T**









MATERIAL / WEIGHT 100% Combed Ringspun Cotton White: 210g/m², Colours: 215g/m²

PACKING Pack 12/Carton 72

#### 215M CLASSIC HEAVYWEIGHT T SIZES S-2XL

- » Classic Fit
- » Single Jersey
- » Shoulder to shoulder neck tape
- » 1x1 rib knit collar with top stitch
- » Tubular construction











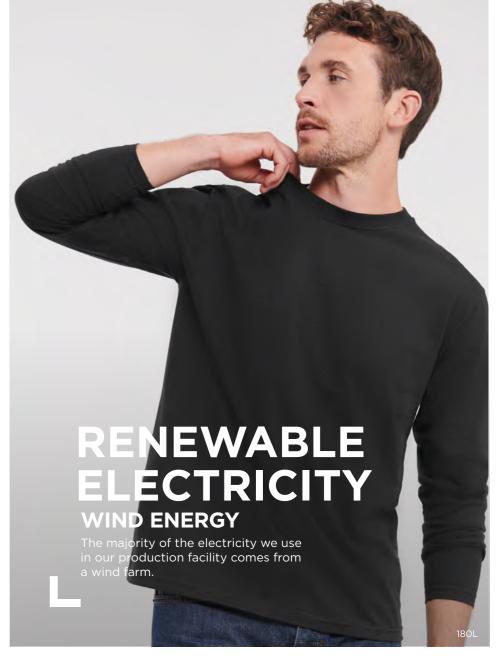












18 T-SHIRTS T-SHIRTS 19

#### **PURE ORGANIC T & LONG SLEEVE T**

108 • 100









#### MATERIAL / WEIGHT

100% Combed Ringspun Cotton (organic) Light Oxford: 97% Combed Ringspun Cotton (organic), 3% Viscose

#### PACKING

Pack 12/Carton 72 108B 100M: Pack 6/Carton 36

#### 108M MEN'S PURE ORGANIC T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersev
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)























» Narrow collar band with LYCRA®

» Smooth surface for best print

» Comfortable cool and light texture

» Narrow collar band with LYCRA®

» Smooth surface for best print

» Comfortable cool and light texture



- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



















results

results



» Narrow collar band with LYCRA® » Comfortable cool and light texture

» Smooth surface for best print



- » Contemporary shaped fit
- » Single Jersev
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)











- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)







- » Comfortable cool and light texture
- » Smooth surface for best print results





#### **PURE ORGANIC V-NECK T**











MATERIAL / WEIGHT

100% Combed Ringspun Cotton (organic)

PACKING Pack 6/Carton 36

#### 103M MEN'S PURE ORGANIC V-NECK T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)
- » Classic narrow V-neck with cotton/ LYCRA® rib
- » Comfortable cool and light texture
- » Smooth surface for best print results







#### 103F LADIES' PURE ORGANIC V-NECK T SIZES XS-2XL

- » Contemporary shaped fit
- » Single Jersey

30 36 FN

- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)
- » Classic narrow V-neck with cotton/ LYCRA® rib
- » Comfortable cool and light texture
- » Smooth surface for best print results





#### **PURE ORGANIC HEAVY T**











MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic)

**PACKING** Pack 6/Carton 36

#### 118M MEN'S PURE ORGANIC HEAVY T SIZES XS-3XL

- » Contemporary shaped fit
- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)



- » Narrow collar band with LYCRA® and single top stitch
- » Comfortable cool texture despite heavier weight
- » Smooth surface for best print results







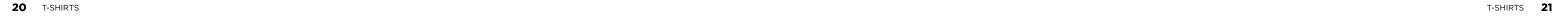
» Contemporary shaped fit

30 36 CG FN

- » Single Jersey
- » Custom-developed shoulder to shoulder tape offering greater stability and an elegant look
- » Label free: Small size label in the neck (incl. product number)
- » Narrow collar band with LYCRA® and single top stitch
- » Comfortable cool texture despite heavier weight
- » Smooth surface for best print results









#### **CLASSIC POLYCOTTON POLO**







MATERIAL / WEIGHT 65% Polyester, 35% Ringspun Cotton White: 210g/m<sup>2</sup>, Colours: 215g/m<sup>2</sup> PACKING Pack 6/Carton 36

#### 539M MEN'S CLASSIC POLYCOTTON POLO SIZES XS-6XL

- » Classic Fit
- » Fine honeycomb pique structure
- » Double yarn construction
- » Reinforced shoulder seams with neck tape

3XL-4XL only available in Bottle Green, Black, Bright Royal, Classic Red, French Navy, Light Oxford and White. 5XL & 6XL only available in Black, Bright Royal, French Navy and White





















» Classic style flat knit cuffs

» Twin needle hem at bottom for

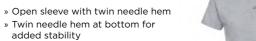


- » Classic Fit
- » Fine honeycomb pique structure
- » Double yarn construction
- » Reinforced shoulder seams with neck tape

added stability

added stability









#### 539B CHILDREN'S CLASSIC POLYCOTTON POLO SIZES 1-12 YEARS

- » Classic Fit
- » Fine honeycomb pique structure
- » Double yarn construction
- » Reinforced shoulder seams with neck tape
- » Classic style flat knit cuffs
- » Name label
- » Twin needle hem at bottom for added stability





# 30 36 LX FN BH SC 38 41 CR BR PD K2 81

#### HARDWEARING POLYCOTTON POLO











**PACKING** Pack 6/Carton 36

#### 599M HARDWEARING POLYCOTTON POLO SIZES XS-6XL

5XL & 6XL only available in Black, Bottle Green, Bright Royal, French Navy and White 30 36 CG LX FN BH SC 38 41 CR BR

- » Classic fit with side vents
- » Side vents for ease of fit
- » Reinforced shoulder seams with neck tape
- » Flat knit collar and cuffs with double ripple effect
- » Twin needle hem at bottom for added stability





#### STRETCH POLO

566 • 567











» Soft handfeel

» Soft handfeel

» Contrast buttons

» Slimmer, 4 button placket

» Contrast buttons



MATERIAL / WEIGHT 95% Combed Ringspun Cotton; 5% LYCRA® Light Oxford: 88% Combed Ringspun Cotton, 7% Viscose, 5% LYCRA® White: 205g/m<sup>2</sup>, Colours: 210g/m<sup>2</sup>

PACKING Pack 6/Carton 36

#### 566M MEN'S FITTED STRETCH POLO FIT FITTED • SIZES S-3XL

- » Slim leaf collar
- » Ribbed cuffs
- » Strip of self-colour fabric along
- shoulder seam
- » Shorter side vents with herringbone tape







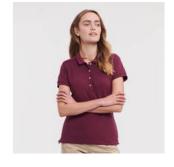
30 36 CG LX FN BH ZU SC 41 CR 57

- » Slim leaf collar
- » Ribbed cuffs
- » Strip of self-colour fabric along

FIT FITTED • SIZES XS-2XL

- shoulder seam
- » Shorter side vents with herringbone







- » Slim leaf collar
- » Ribbed cuffs
- » Strip of self-colour fabric along shoulder seam

FIT TAILORED · SIZES XS-2XL

- » Shorter side vents with herringbone
- » Soft handfeel
- » Slimmer, 4 button placket
- » Dved-to-match buttons
- » Label free: Small size label in the neck (incl. product number)









24 POLOS POLOS 25

#### **PURE ORGANIC POLO**









MATERIAL / WEIGHT 100% Combed Ringspun Cotton (organic)

PACKING Pack 6/Carton 36

#### 508M MEN'S PURE ORGANIC POLO SIZES S-3XL

- » Contemporary shaped fit
- » Piqué
- » Distinguished front placket with cross stitched element to provide best look and better placket stability
- » Smooth and even surface for best print results
- » Label free: Small size label in the neck (incl. product number)
- » Dyed-to-match buttons

print results







#### 508F LADIES' PURE ORGANIC POLO SIZES XS-2XL

- » Contemporary shaped fit
- » Piqué
- » Distinguished front placket with best look and better placket stability
- cross stitched element to provide







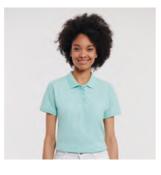












#### **CLASSIC COTTON POLO**











**PACKING** Pack 6/Carton 36

#### 569M MEN'S CLASSIC COTTON POLO SIZES XS-4XL

- » Classic fit with side vents
- » Side vents for ease of fit
- » Reinforced shoulder seams with neck tape
- » Classic style flat knit cuffs
- » Twin needle hem at bottom for added stability





XS only available in French Navy and White. 3XL & 4XL only available in Black, French Navy and White







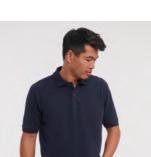












#### **ULTIMATE COTTON POLO**







MATERIAL / WEIGHT 100% Combed Ringspun Cotton White: 210g/m², Colours: 215g/m²

PACKING Pack 6/Carton 36

#### 577M MEN'S ULTIMATE COTTON POLO SIZES XS-4XL

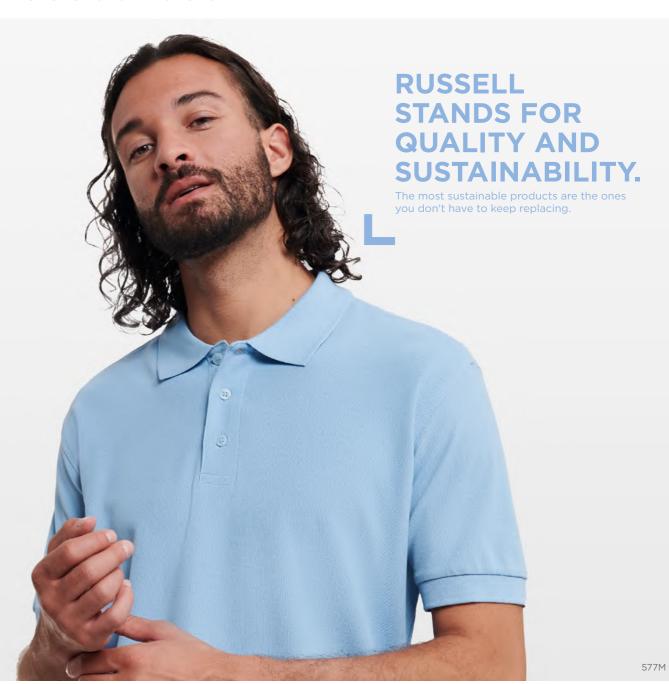
30 36 TT FN BH ZU SC 38 41 CR

» Classic Fit

- » Contemporary cut
- » Fine honeycomb pique structure
- » Reinforced shoulder seams with herringbone neck tape
- » Side vents with internal herringbone taping for added stability and better fit
- » Classic style flat knit cuffs
- » Pre-shrunk and suitable for wash up to 60°C







**26** POLOS POLOS 27



#### **AUTHENTIC ECO POLO**









- » Classic Fit
- » Tear-Away label
- » Dyed-to-match buttons
- » 2-button placket
- » Reinforced shoulder seams with































#### **AUTHENTIC SWEATS**

262 • 271 • 265 • 266 • 267 • 270 • 268







#### MATERIAL / WEIGHT

80% Combed Ringspun Cotton, 20% Polyester Pack 3/Carton 24 100% cotton face yarn (3-thread-construction) Pack 6/Carton 36 (262M) 280a/m<sup>2</sup>

#### PACKING

#### 262M THE AUTHENTIC SWEAT SIZES XS-5XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability
- » Side seams improve fit

SIZES **3-14 YEARS** 

4XL only available in Black, French Navy, Light Oxford and Convoy Grey. 5XL only available for Black and French Navy









» Straighter cut for a modern look

» 100% cotton face yarn provides the











271B CHILDREN'S AUTHENTIC RAGLAN SWEAT







space to the wearer



» Raglan sleeve solution for better

movement and adding additional











#### best surface for decoration » Herringbone neck tape for comfort and stability

» Side seams improve fit

















#### 265M MEN'S AUTHENTIC HOODED SWEAT SIZES XS-5XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Flat, chunky drawcords
- » Double layer hood with cover seam drawcord channel
- » Kangaroo pockets





#### 4XL only available in Black, French Navy, Light Oxford and Convoy Grey. 5XL only available for Black and French Navy 30 36 CG SH LX UG FN IB BH MK 38 BP MJ 41 CR 57

#### 265F LADIES' AUTHENTIC HOODED SWEAT SIZES XS-2XL

- » Modern feminine tailored fit
- » 100% cotton face yarn provides the best surface for decoration
- » Slimmer shoulders and leaner arms

2XL only available in Black, French Navy and Light Oxford

30 36 CG LX FN BH 38 41 CR 57

- » Flat, chunky drawcords
- » Double layer hood with cover seam drawcord channel





#### 265B CHILDREN'S AUTHENTIC HOODED SWEAT SIZES **3-14 YEARS**

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Flat, chunky drawcords
- » Double layered hood

SIZES XS-5XL

36 FN BH 38 41 CR

- » Kangaroo pockets
- » No drawcords





# 266M MEN'S AUTHENTIC ZIPPED HOOD JACKET

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Flat, chunky drawcords
- » Double layer hood with cover seam drawcord channel
- » Side seam pockets
- » YKK Metal (Antique Silver) Full Zipper
- » Kissing (covered) zip for full cross body decoration





4XL only available in Black, French Navy, Light Oxford and Convoy Grey.5XL only available for Black and French Navy















- » Modern feminine tailored fit
- » 100% cotton face yarn provides the best surface for decoration
- » Flat, chunky drawcords
- » Double layer hood with cover seam drawcord channel

2XL only available in Black, French Navy and Light Oxford

30 36 CG LX FN BH 38 41 CR 57

» Side seam pockets » YKK Metal (Antique Silver) Full

body decoration

» Kissing (covered) zip for full cross





266B CHILDREN'S AUTHENTIC ZIPPED HOOD JACKET

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration » No drawcords
- » Double layered hood

SIZES **3-14 YEARS** 

» Side seam pockets

36 FN BH 38 41 CR

- » YKK Metal (Antique Silver) Full Zipper
- » Kissing (covered) zip for full cross body decoration
- » Top stitching for a greater seam resistance





32 SWEATSHIRTS SWEATSHIRTS 33

#### 267M MEN'S AUTHENTIC SWEAT JACKET SIZES XS-4XL

- » Straighter cut for a modern look
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability

4XL only available in Black, French Navy and Light Oxford 30 36 CG LX FN BH 38 41 CR

» Side seam pockets

» Welt pocket workmanship for a smooth and soft pocket entry

- » Self-fabric cadet collar
- » YKK Metal (Antique Silver) Full Zipper







- » Modern feminine tailored fit
- » 100% cotton face yarn provides the best surface for decoration
- » Herringbone neck tape for comfort and stability
- » Side seam pockets

30 36 CG FN 41

SIZES XS-XL

- » Welt pocket workmanship for a smooth and soft pocket entry
- » Self-fabric cadet collar
- » YKK Metal (Antique Silver) Full







- » Herringbone neck tape for comfort
  - » Self-fabric cadet collar
  - » YKK Metal (Antique Silver) ¼ zip







shoulder seams » Brushed fleece

and stability with front facing



#### 268M MEN'S AUTHENTIC JOG PANTS SIZES S-2XL

- » Contemporary fit and modern design
- » 100% cotton face yarn provides the best surface for decoration
- » Self-fabric welt pockets with concealed zip fastening
- » Back patch pocket
- » Flat, chunky drawcords
- » Rib at cuff and waistband





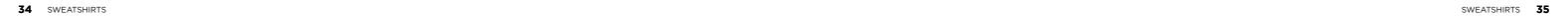














#### **PURE ORGANIC SWEATS**

208 • 209







MATERIAL / WEIGHT

100% Combed Ringspun Cotton (organic)  $300g/m^2$ 

PACKING Pack 3/Carton 24

#### 208M PURE ORGANIC REVERSIBLE SWEAT SIZES XS-3XL

- » Contemporary fit and modern design
- » Unbrushed Twill-Terry
- » Label free on neck: inner small pocket on hem is hiding size and care labels
- » Ribbed cuffs, neckline and body hem with LYCRA®
- » Soft handfeel
- » Matching herringbone tape at inside back neck















# $209\mbox{M}$ pure organic high collar hooded sweat sizes xs-3xl

- » Contemporary fit and modern design
- » Unbrushed Twill-Terry
- » Label free: Small size label in the neck (incl. product number)
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance
- » Perfect high collar hood construction with two piece workmanship for better print positioning
- » Half moon neck insert (locker patch) for individualisation























#### **CLASSIC SWEATSHIRT**









and cuffs

» 1x1 rib trim with elastane on hem

» 1x1 rib trim with elastane on hem



PACKING

#### 762M CLASSIC SWEATSHIRT SIZES XS-4XL

- » SpotShield™ stain resistant coating » Tubular body construction for
- » Herringbone neck tape for comfort
- » Raglan sleeve

added stability

3XL & 4XL only available in Bright Royal, Bottle Green and French Navy

































- » SpotShield™ stain resistant coating » Tubular body construction for
- added stability
- » Herringbone neck tape for comfort » Raglan sleeve



























and cuffs

» Name label



#### V-NECK SWEATSHIRT & CARDIGAN

272 • 273













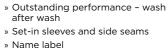


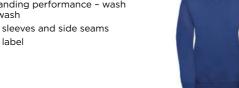


PACKING 272B: Pack 3/Carton 36 273B: Pack 3/Carton 24

#### 272B CHILDREN'S V-NECK SWEATSHIRT SIZES **3-12 YEARS**

- » The V-Neck Sweat and Cardigan combine smartness with style and comfort
- » Ideal to wear with polo shirt, open neck shirt or shirt & tie
- » Ringspun cotton for softer hand feel













273B CHILDREN'S SWEATSHIRT CARDIGAN

- SIZES **3-12 YEARS** » The V-Neck Sweat and Cardigan combine smartness with style and
- comfort » Ideal to wear with polo shirt, open
- neck shirt or shirt & tie » Ringspun cotton for softer hand feel

36 LX FN BH 38 41 CR BR 81

- » Outstanding performance wash after wash
- » Set-in sleeves and side seams
- » Side seam pockets
- » Name label

## **HOODED SWEATSHIRT**







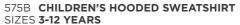
MATERIAL / WEIGHT

PACKING 50% Combed Ringspun Cotton, 50% Polyester Pack 6/Carton 24

#### 575M HOODED SWEATSHIRT SIZES XS-2XL

- » Straighter cut for a modern look
- » Herringbone neck tape for comfort and stability
- » Double layer hood with cover seam drawcord channel
- » shoulders and leaner arms
- » Flat. chunky drawcords
- » Kangaroo pocket with bartacks





- » Straighter cut for a modern look
- » Herringbone neck tape for comfort and stability
- » Double layer hood with cover seam drawcord channel
- » Slimmer shoulders and leaner arms
- » No drawcord in line with health and safety legislation
- » Kangaroo pocket with bartacks





#### **SWEAT PANTS**







36 LX FN BH SC 38 41 CR 44 K2 81



PACKING

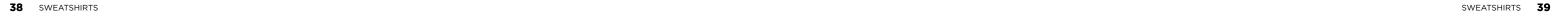
#### 750B CHILDREN'S SWEAT PANTS SIZES **3-12 YEARS**

- » Elasticated waistband and leg ends
- » Side pockets
- » No drawcord in line with health and safety legislation











#### **POLYCOTTON POPLIN SHIRT**

934 • 935 • 924











MATERIAL / WEIGHT 65% Polyester, 35% Cotton Poplin White: 110a/m<sup>2</sup>. Colours: 105a/m<sup>2</sup>

PACKING Pack 1/Carton 12

#### 934M MEN'S LONG SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Stiffened Kent boned collar
- » Back yoke with 2 side pleats
- » Rounded 2 button adjustable cuffs



















#### 934F LADIES' LONG SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES XS-4XL

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Classic Collar
- » Rounded 2 button adjustable cuffs















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#### 935M MEN'S SHORT SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Stiffened Kent boned collar
- » Back yoke with 2 side pleats







FIT CLASSIC · SIZES XS-4XL





# 935F LADIES' SHORT SLEEVE CLASSIC POLYCOTTON POPLIN SHIRT

- » Easy Care
- » Left chest pocket
- » Curved hem
- » Classic Collar



















#### 924M MEN'S LONG SLEEVE TAILORED POLYCOTTON POPLIN SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Curved hem
- » Stiffened Kent boned collar
- » Rounded 2 button adjustable cuffs with option for cuff links





» Easy Care

» Curved hem

» Stylish yoke design

» Concealed placket

panel for fitted shape



» Darts on bust, front hem and back

FIT FITTED · SIZES XS-4XL





924F LADIES' LONG SLEEVE FITTED POLYCOTTON POPLIN SHIRT



» Decorative top stitch on darts

» Rounded double buttoned cuffs















Today we already disclose 100% of our Tier 1 suppliers, owned facilities and licensees' factories.





42 SHIRTS & BLOUSES • POPLIN SHIRTS & BLOUSES • POPLIN 43

#### **PURE COTTON POPLIN SHIRT**













**PACKING** Pack 1/Carton 12

#### 936M MEN'S LONG SLEEVE CLASSIC PURE COTTON POPLIN SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Left chest pocket
- » Classic Kent boned collar
- » Back yoke with 2 side pleats
- » Rounded 2 button adjustable cuffs

FIT CLASSIC · SIZES XS-4XL

» Rounded 2 button adjustable cuffs

» Straight hem



» Easy Care

» Left chest pocket

» Classic Collar

» Curved hem









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#### **ULTIMATE STRETCH SHIRT**















**PACKING** Pack 1/Carton 12

#### 960M MEN'S LONG SLEEVE FITTED ULTIMATE STRETCH SHIRT FIT FITTED · SIZES S-4XL

- » Easy Care, durable fabric and longer fit
- » Excellent shape retention for a lasting fit
- » Moisture management for cool comfort

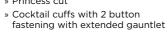






#### 960F LADIES' LONG SLEEVE FITTED ULTIMATE STRETCH SHIRT FIT FITTED SIZES XS-4XL

- » Easy Care, durable fabric and  $\ensuremath{\mathsf{I}}$ onger fit
- » Excellent shape retention for a lasting fit
- » Moisture management for cool comfort
- » Neat modern collar » Princess cut

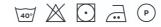






#### STRETCH SHIRT

946 • 947









MATERIAL / WEIGHT 97% Cotton, 3% Elastane Poplin 140g/m<sup>2</sup>

PACKING Pack 1/Carton 12

#### 946M MEN'S LONG SLEEVE FITTED STRETCH SHIRT FIT FITTED · SIZES S-4XL

- » Easy Care
- » Curved hem
- » Stiffened New Kent boned collar
- » Mitred double buttoned cuffs





- » Easy Care
- » Curved hem
- » Darts on bust front hem and back panel for fitted shape
- » Stylish elbow length 3/4 sleeve with split cuffs





- » Easy Care
- » Curved hem

30 36 CQ PT

» Stiffened New Kent boned collar







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- » Easy Care
- » Curved hem
- » Darts on bust front hem and back panel for fitted shape
- » Stylish capped short sleeves





















#### **OXFORD SHIRT**

922 • 923 • 932 • 933









MATERIAL / WEIGHT 70% Cotton, 30% Polyester Oxford White: 130g/m<sup>2</sup>, Colours: 135g/m<sup>2</sup>

PACKING Pack 1/Carton 12

#### 922M MEN'S LONG SLEEVE TAILORED OXFORD SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Curved hem
- » Stiffened Kent boned collar
- » Rounded 2 button adjustable cuffs, with option for cuff links

















- » Easy Care
- » Curved hem
- » Stiffened Kent boned collar



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#### 932M MEN'S LONG SLEEVE CLASSIC OXFORD SHIRT FIT CLASSIC · SIZES S-6XL

- » Easy Care
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket
- » Rounded 2 button adjustable cuffs















#### 932F LADIES' LONG SLEEVE TAILORED OXFORD SHIRT FIT TAILORED · SIZES XS-6XL

- » Easy Care
- » Curved hem
- » 2 button collar stand with classic shaped collar
- » Darts at bustline and back for tailored fit
- » Rounded 2 button adjustable cuffs















#### 933M MEN'S SHORT SLEEVE CLASSIC OXFORD SHIRT FIT CLASSIC · SIZES S-6XL

- » Easy Care
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket











- » Easy Care
- » Curved hem
- » 2 button collar stand with classic
- » Darts at bustline and back for tailored fit



















#### **WASHED OXFORD SHIRT**









MATERIAL / WEIGHT 100% Cotton Oxford 130g/m<sup>2</sup>

PACKING Pack 1/Carton 12

# 920M MEN'S LONG SLEEVE TAILORED WASHED OXFORD SHIRT FIT TAILORED $\cdot$ SIZES S-4XL

- » Easy Care
- » Button down collar
- » 100% combed ringspun cotton
- » Garment washed
- » Fashionable contrasts: cuffs (inside), collar (inside)
- » Contrast buttons











- » Removable fashionable loop for optional attachment of ties or glasses
- » Rounded 2 button adjustable cuffs
- » Curved hem



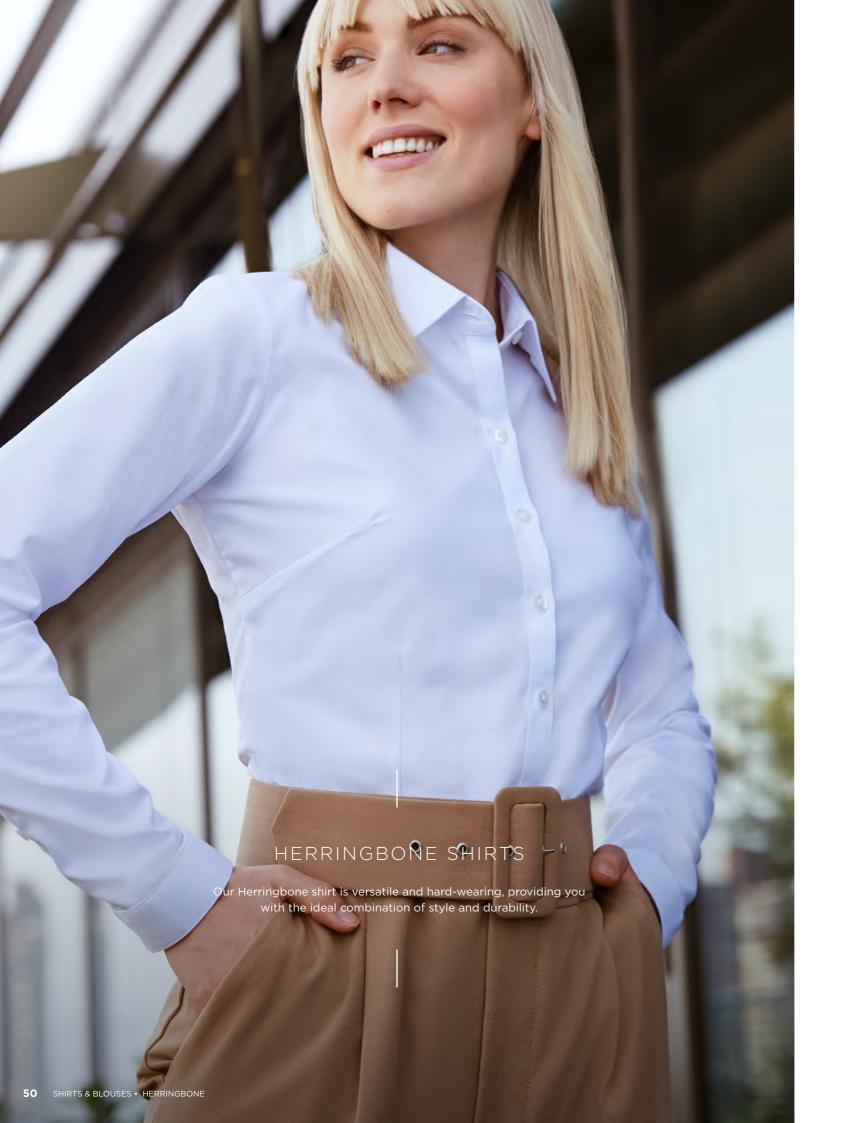








48 SHIRTS & BLOUSES • OXFORD SHIRTS & BLOUSES • OXFORD 49



#### **HERRINGBONE SHIRT**

964 • 962 • 963







MATERIAL / WEIGHT 84% Cotton, 16% Polyester Herringbone White: 125g/m², Colours: 130g/m²

PACKING Pack 1/Carton 12

#### 964M MEN'S LONG SLEEVE TAILORED CONTRAST HERRINGBONE SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Longer fit and Narrow placket
- » Curved hem
- » Under-Button-Down collar
- » Fashionable contrasts: cuffs (inside), collar (inside) with contrast piping
- » Contrasting colours at cuff buttonhole and lowest buttonhole

» Stiffened Kent boned collar

» Rounded 2 button adjustable cuffs, with option for cuff links

» Darts at chest, front and back hem » Stylish, narrow cuffs with single

» Darts at chest, front and back hem

button fastening

» Darts at back improve fit









- » Easy Care
- » Longer fit
- » Narrow placket
- » No show through
- » Curved hem











- » Easy Care
- » Longer fit
- » Narrow placket
- » No show through » Curved hem
- » Neat modern collar









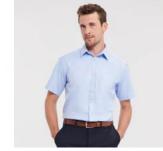


#### 963M MEN'S SHORT SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Longer fit
- » Narrow placket
- » No show through
- » Curved hem » Stiffened Kent boned collar







#### 963F LADIES' SHORT SLEEVE TAILORED HERRINGBONE SHIRT FIT TAILORED · SIZES XS-4XL

- » Easy Care
- » Longer fit
- » Narrow placket
- » No show through
- » Curved hem
- » Neat modern collar











#### **ULTIMATE NON-IRON SHIRT**

956 • 957 • 958









MATERIAL / WEIGHT 100% Cotton Micro Twill 120g/m²

PACKING Pack 1/Carton 12

#### 956M MEN'S LONG SLEEVE CLASSIC ULTIMATE NON-IRON SHIRT FIT CLASSIC · SIZES S-4XL

- » Easy Care
- » Non-iron
- » Curved hem
- » Button down collar
- » Back yoke with 2 side pleats
- » Left chest pocket













#### 956F LADIES' LONG SLEEVE TAILORED ULTIMATE NON-IRON SHIRT FIT TAILORED · SIZES XS-4XL

» Cocktail cuffs with single button fastening with extended gauntlet and option for cuff links

» Contemporary size mitred cuffs, adjustable with two buttons and

with option for cuff links

- » Easy Care
- » Non-iron
- » Curved hem
- » Stylish and relaxed long edged

FIT CLASSIC · SIZES S-4XL

- collar
- » Twin button fastening



» Easy Care » Non-iron » Curved hem » Button down collar » Back yoke with 2 side pleats











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### 30 36 BZ

» Left chest pocket



957M MEN'S SHORT SLEEVE CLASSIC ULTIMATE NON-IRON SHIRT

- » Easy Care
- » Non-iron
- » Curved hem
- » Stylish and relaxed long edged
- » Twin button fastening







#### 958M MEN'S LONG SLEEVE TAILORED ULTIMATE NON-IRON SHIRT FIT TAILORED · SIZES S-4XL

- » Easy Care
- » Non-iron
- » Curved hem
- » Stiffened Kent boned collar
- » Stylish, mitred cuffs, adjustable with two buttons and option for cuff links































922M • 932F





#### V-NECK KNITTED PULLOVER









MATERIAL / WEIGHT 50% Cotton, 50% Acrylic CottonBlend 275g/m<sup>2</sup> **PACKING** Pack 1/Carton 12

#### 710M MEN'S V-NECK KNITTED PULLOVER SIZES XXS-4XL

- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance
- » Quick to dry and Easy care





#### 710F LADIES' V-NECK KNITTED PULLOVER SIZES XXS-4XL

- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance
- » Quick to dry and Easy care

















V-NECK KNITTED CARDIGAN





» Quick to dry and Easy care

» Dyed-to-match buttons



**PACKING** 

#### 715F LADIES' V-NECK KNITTED CARDIGAN SIZES XXS-4XL

- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance







#### V-NECK SLEEVELESS KNITTED PULLOVER









MATERIAL / WEIGHT 50% Cotton, 50% Acrylic CottonBlend 275g/m<sup>2</sup>

PACKING Pack 1/Carton 12

#### 716M V-NECK SLEEVELESS KNITTED PULLOVER SIZES XXS-4XL

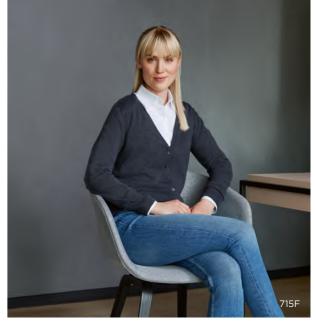
- » Classic Fit
- » Contemporary styling
- » Fully fashioned
- » Elastane on ribbed cuffs and waistband trim to retain shape and smart appearance
- » Refined button up fastening with inside facing and dyed-to-match buttons
- » Quick to dry and Easy care













56 KNITWEAR KNITWEAR **57** 

# THE LIGHT LAYER For extra warmth in winter, crisp spring days, chilli summer evenings or misty autumn days. Fleece is a tea am mate with you all year long.

#### **OUTDOOR FLEECE**

872 • 870 • 874











PACKING Pack 3/Carton 24

#### 872M MEN'S OUTDOOR FLEECE GILET SIZES XS-2XL

- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips
- » Side panel construction for modern fit
- » Bungee cord in hem













- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips
- » Side panel construction for
- » Bungee cord in hem











# 870F LADIES' FULL ZIP OUTDOOR FLEECE SIZES XS-2XL

- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips
- » Side panel construction for modern fit
- » Bungee cord in hem









#### 870B CHILDREN'S FULL ZIP OUTDOOR FLEECE SIZES **3-12 YEARS**

- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips
- » Side panel construction for modern fit
- » No drawcord in line with health and safety legislation











#### 874M QUARTER ZIP OUTDOOR FLEECE SIZES XS-2XL

- » Cadet collar
- » Side pockets with inside-out zips and inner mesh lining
- » Cord pulls on all zips
- » Side panel construction for modern fit
- » Bungee cord in hem

































#### **CROSS JACKET**

430

















#### PACKING Pack 1/Carton 12







» Stand up collar with 2 snap fastener

and inner storm flap to ward off

» Decorative sleeve flap with snap

» Discreet decoration access at inner

» Discreet decoration access at inner

wind and draught

fastener

left chest

fastener

left chest

» Zipped inside pocket

#### 430M MEN'S CROSS JACKET SIZES **S-4XL**

- » Contemporary shaped fit
- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™ Sorona®



#### 430F LADIES' CROSS JACKET SIZES XS-3XL

- » Contemporary shaped fit
- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by Dupont™ Sorona®







# 36 FN







#### **HOODED NANO JACKET & BODYWARMER**

440 • 441











Windproof

MATERIAL / WEIGHT 100% Polyester

**PACKING** Pack 1/Carton 12

Aquapel



#### 440M MEN'S HOODED NANO JACKET SIZES S-4XL

- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free

36 IR DO FN

- » Eco-efficient padding by Dupont™ Sorona®
- » Contrasting zips, lining and accents for a refined look
- » Discreet decoration access at inner left chest
- » Stretch binding at sleeves and hem
- » Adjustable 3-parted removable





#### 440F LADIES' HOODED NANO JACKET SIZES XS-3XL

- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by  $\mathsf{Dupont}^{\scriptscriptstyle\mathsf{TM}}$ Sorona®
- » Contrasting zips, lining and accents for a refined look
- » Discreet decoration access at inner left chest
- $\ensuremath{\text{\tiny *}}$  Stretch binding at sleeves and hem
- » Adjustable 3-parted removable hood





#### 441M MEN'S NANO BODYWARMER SIZES S-4XL

- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free

36 IR DO FN

36 IR DO FN

- » Eco-efficient padding by Dupont™ Sorona®
- » Contrasting zips, lining and accents for a refined look
- » Discreet decoration access at inner left chest
- » Adjustable hem with bungee cord





#### 441F LADIES' NANO BODYWARMER SIZES XS-3XL

- » High performance DWR fabric treated with Aquapel™ by Nanotex®
- » Fluorine and PFC free
- » Eco-efficient padding by  $\mathsf{Dupont}^\mathsf{TM}$ Sorona®
- » Contrasting zips, lining and accents for a refined look











» Adjustable hem with bungee cord





**62** JACKETS JACKETS **63** 



#### **BIONIC SOFTSHELL JACKET**















Breathable up to 5000g/m² per 24 hours



94% Polyester, 6% Elastane treated with Bionic-Finish® Eco (3 layer softshell jacket)

#### PACKING

#### 410M MEN'S BIONIC SOFTSHELL JACKET SIZES XS-4XL

- » High performance DWR fabric with hydrophobic membrane
- » Treated with Bionic-Finish® Eco
- » Fluorine and PFC free
- » Contrasting zips and accents for a refined look

» High moisture vapour transfer with hydroshell air panels at armpits for enhanced movement and breathability

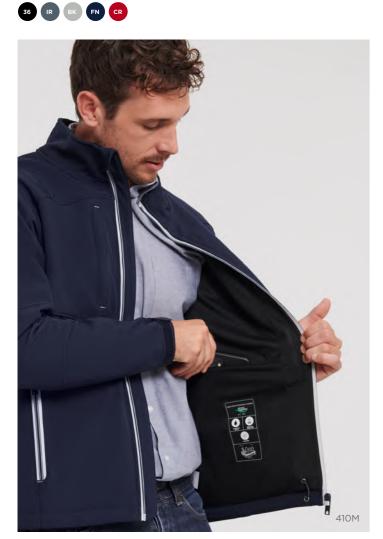




#### 410F LADIES' BIONIC SOFTSHELL JACKET SIZES XS-4XL » High performance DWR fabric with » High moisture vapour transfer with hydrophobic membrane hydroshell air panels at armpits for enhanced movement and » Treated with Bionic-Finish® Eco breathability » Fluorine and PFC free









#### **SOFTSHELL JACKET & GILET**

140 • 141













up to 5000mm

#### MATERIAL / WEIGHT

92% Polyester, 8% Elastan (3 layer Softshell fabric)

PACKING Pack 1/Carton 12

#### 140M MEN'S SOFTSHELL JACKET SIZES XS-4XL

- » Three layers softshell material
- » Side pockets and chest pocket with inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar
- » Drop tail
- » Bungee cord in hem
- » Adjustable cuffs

3XL & 4XL only available in Black, Classic Red, French Navy, Titanium, Bottle Green





» Contrasting zips and accents for a

refined look





- » Side pockets and chest pocket with inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar
- » Drop tail
- » Bungee cord in hem » Adjustable cuffs
- » Feminine Fit

3XL & 4XL only available in Black, Classic Red, French Navy, Titanium, Bottle Green











- » Three layers softshell material
- » Side pockets and chest pocket with inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar
- » Drop tail
- » Bungee cord in hem
- » Adjustable cuffs











» Three layers softshell material

36 TT FN ZU CR

SIZES XS-2XL

- » Side pockets and chest pocket with inner lining, inside-out zippers and cord pulls
- » Full zip with inner storm flap and zip neck protector at collar
- » Drop tail
- » Bungee cord in hem
- » Adjustable cuffs
- » Feminine Fit

66 JACKETS JACKETS **67** 



#### **ESSENTIAL SOFTSHELL JACKET**















#### 420M ESSENTIAL SOFTSHELL JACKET SIZES XS-3XL

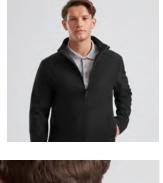
- » Classic Fit
- » Bonded 2-layer softshell material with water-repellent Bionic Eco Finish\* treatment (fluorine and PFC-free)
- » Outer face material and inner fleece lining made from recycled polyester
- » Cadet collar
- » Storm flap » Side pockets















#### **SMART SOFTSHELL JACKET & GILET**

 $040 \cdot 041$ 















100% Polyester Knitted Softshell Outer Layer, Pack 1/Carton 12 Ronded Microfleece Inner Laver

#### PACKING

#### 040M MEN'S SMART SOFTSHELL JACKET SIZES XS-3XL

040F LADIES' SMART SOFTSHELL JACKET

- » Durable Water Repellent Du Pont™ Teflon® Coating
- » Two layer softshell material without membrane
- » 2 zipped pockets
- » Inside-out zippers
- » Cadet collar





SIZES XS-3XL

» Durable Water Repellent

without membrane

» 2 zipped pockets

» Inside-out zippers

36 CG FN CR

» Cadet collar

Du Pont™ Teflon® Coating

» Two layer softshell material



» Drop tail

» Drop tail

» Microfleece lining

» Headphone access

» Back neck tape

- » Protection against wind and chill
- » Higher degree of breathability
- » Microfleece lining
- » Back neck tape
- » Bound inside seams on zip

» Protection against wind and chill

» Protection against wind and chill

» Higher degree of breathability

» Bound inside seams on zip

» Higher degree of breathability

» Bound inside seams on zip

» Headphone access

» Microfleece lining

» Headphone access

» Back neck tape













#### 041M MEN'S SMART SOFTSHELL GILET SIZES XS-3XL

- » Durable Water Repellent Du Pont™ Teflon® Coating
- » Two layer softshell material without membrane
- » 2 zipped pockets
- » Inside-out zippers
- » Cadet collar







# 36 CG FN CR

#### **SPORTSHELL 5000 JACKET**

**XX** 













Windproof



Waterproof material up to 5000mm

MATERIAL / WEIGHT 100% polyester outer, 100% polyester mesh. Advanced Softshell Fabric with Natural Stretch (3 layer bonded hydrophobic substrate)

Pack 1/Carton 12

PACKING

#### 520M MEN'S SPORTSHELL 5000 JACKET SIZES XS-2XL

- » Designed for active living: laser cut pockets with matt waterproof zips on sleeve and chest
- » Adjustable cuffs for comfort and maintenance of personal microclimate; YKK centre zipper

36 TT FN ZU CR

- » Ergonomic shape body fit creates microclimate for maximum thermoregulation and moisture transfer
- » Discreet decoration access at inner left chest





#### **HYDRAPLUS 2000 JACKET**









Breathable up to 2000g/m² per 24 hours



Windproof

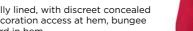
up to 2000mm

MATERIAL / WEIGHT 100% Nylon Taslan 190a/m<sup>2</sup>

**PACKING** Pack 1/Carton 12

#### 510M MEN'S HYDRAPLUS 2000 JACKET SIZES XS-4XL

- » Active fit with articulated elbows and raglan sleeves
- » Inside-out YKK front zipper with cord pull; double storm flap with additional hook and loop fastener closure
- » Stowaway 3 piece hood and microfleece inner collar
- » Fully lined, with discreet concealed decoration access at hem, bungee cord in hem



3XL & 4XL only available in Black, Classic Red, French Navy and Titanium













- » Active fit with articulated elbows and raglan sleeves
- » Inside-out YKK front zipper with cord pull; double storm flap with additional hook and loop fastener closure
- » Stowaway 3 piece hood and microfleece inner collar
- » Fully lined, with discreet concealed decoration access at hem, bungee cord in hem











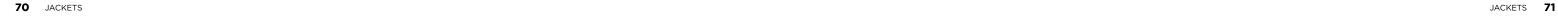














#### **HEAVY DUTY WORKWEAR T**









MATERIAL / WEIGHT 100% Combed Ringspun Cotton Light Oxford: 93% Cotton, 7% Viscose PACKING Pack 3/Carton 36

#### 010M HEAVY DUTY WORKWEAR T SIZES XS-4XL

- » Classic Fit
- » Single Jersey
- » Double layered shoulder panels and reinforced twin needle stitching at armhole
- » 1x1 rib knit collar with top stitch



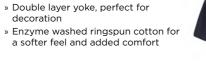
















#### **HEAVY DUTY COLLAR & CREW NECK WORKWEAR SWEATSHIRTS**

012 • 013











MATERIAL / WEIGHT

**PACKING** 

#### 80% Combed Ringspun Cotton, 20% Polyester Pack 3/Carton 24 $300a/m^{2}$

#### 012M HEAVY DUTY WORKWEAR COLLAR SWEATSHIRT SIZES XS-4XL

- » SpotShield™ stain resistant coating
- » Double layered shoulder panels for superior comfort and stability
- » Locker patch for personalisation
- » Elasticated pen holder on top sleeve
- » Plastic-coated metal buttons





SIZES XS-4XL









# 013M HEAVY DUTY WORKWEAR SWEATSHIRT

- » SpotShield™ stain resistant coating
- » Double layered shoulder panels for superior comfort and stability
- » Locker patch for personalisation

36 LX FN BH 38 44 CR

- » Elasticated pen holder on top sleeve
- » Drop tail and compact 1x1 ribbed hem for perfect bottom fit and protection against wind and chill

» Drop tail and compact 1x1 ribbed hem for perfect bottom fit and

protection against wind and chill

» Side darts for better fit and

flexibility

» Side darts for better fit and flexibility









#### **WORKWEAR POLYCOTTON TWILL TROUSERS & SHORTS**

 $001 \cdot 002$ 











MATERIAL / WEIGHT 65% Polyester, 35% Cotton Twill

**PACKING** Pack 1/Carton 12

#### **OOIM WORKWEAR POLYCOTTON TWILL TROUSERS**

» 2 back pockets with flaps

36 CG FN

36 CG FN

- » Cargo pocket on right leg
- » Small extra pocket below waistband
- » Expandable waistband for comfortable fit

WAIST SIZES

UK (inches): 28/30/32/34/36/38/40/42/44/46/48 Europe: 44/46/48/50/52/54/56/58/60/62/64

LEG LENGTH Ins R32/L:34.

cm R81/L:86





# 002M WORKWEAR POLYCOTTON TWILL SHORTS

- » 2 back pockets with flaps
- » Cargo pocket on right leg
- » Small extra pocket below waistband
- » Expandable waistband for comfortable fit

WAIST SIZES

UK (inches): 28/30/32/34/36/38/40/42/44/46/48 Europe: 44/46/48/50/52/54/56/58/60/62/64





#### **HEAVY DUTY WORKWEAR TROUSERS**









Teflon® is a registered trademark Teflon of Du Pont used under license by INVISTA and its affiliates.

MATERIAL / WEIGHT PACKING 65% Polyester, 35% Cotton Hardwearing Canvas Pack 1/Carton 12

#### 015M HEAVY DUTY WORKWEAR TROUSERS

- » Teflon® fabric protector
- » 2 back pockets, one open, one with flap and hook and loop fastener
- » Cargo pockets on both legs, with practical compartments on right leg
- » Small extra pocket below waistband
- » Triple stitched inner leg seams and pocket openings triple, reinforced seat area
- » Internal pockets for knee pads (21cm x 15cm max.)
- » YKK zipper







WAIST SIZES

UK (inches): 28/30/32/34/36/38/40/42/44/46/48 Europe: 44/46/48/50/52/54/56/58/60/62/64

LEG LENGTH Ins S:30/R32/I:34

cm S:76/R81/L:86

74 WORKWEAR WORKWEAR **75** 

#### **HEAVY DUTY WORKWEAR GILET**









MATERIAL / WEIGHT

65% Polyester, 35% Cotton Hardwearing Canvas with 5oz Polyester Wadding, 100% Polyester Inner Lining 260g/m<sup>2</sup>

PACKING Pack 1/Carton 12

# 014M **HEAVY DUTY WORKWEAR GILET** SIZES **XS-4XL**

- » Teflon® fabric protector
- » Full zip with stormflap, flexi notch at neck
- » Drop Tail, elasticated gusset at armhole, reinforced hang tag
- » Right hand side chest pocket with functional multi compartments
- » Spacious, discreet zipped decoration access at left chest



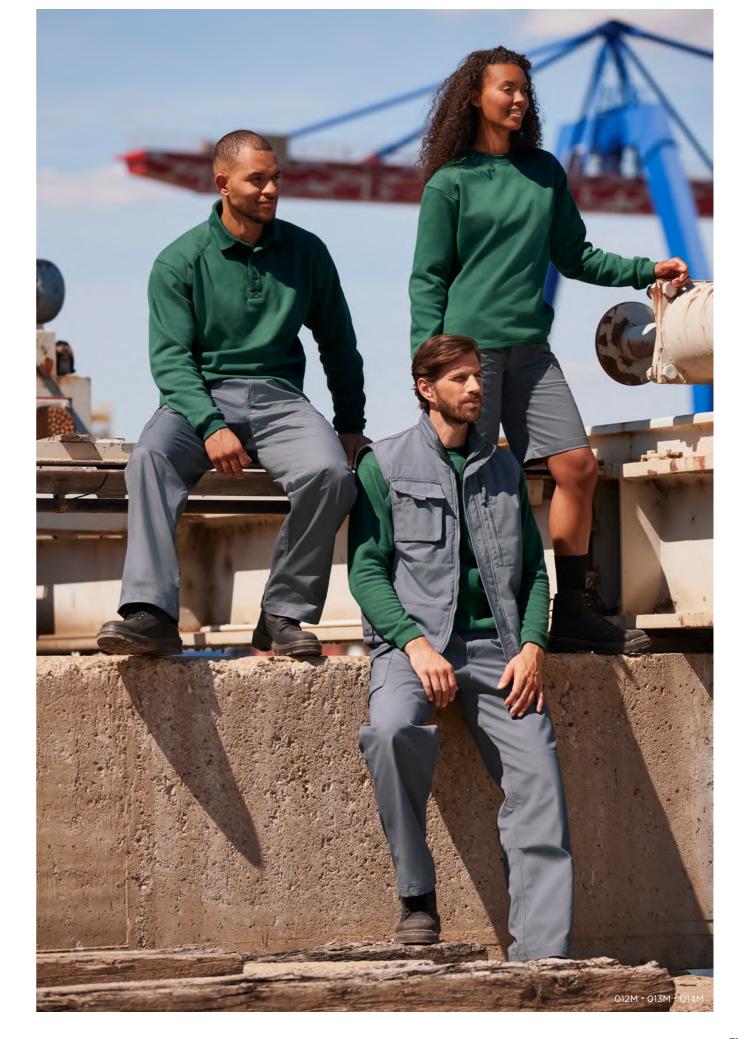












WORKWEAR 77 **76** WORKWEAR

# **CUFF STYLES & COLLARS**



**ROUNDED EDGE CUFFS** 

Adjustable with 2 buttons.



**KENT** 

Perfect for business, this classic collar is named after the Duke of Kent.



SQUARE EDGE CUFFS

Adjustable with 2 buttons.



#### **NEW KENT**

Not as wide-flared as the Cutaway or as sharp-cut as the Kent collar, this modern style is stiffened, boned and suitable for embroidery.



MITRED EDGE CUFFS

Adjustable with 2 buttons.



#### **BUTTON DOWN**

The modern sporty buttoned-down collar gives a smart appearance without a tie.



#### **COCKTAIL CUFFS**

These can be worn either turned or not turned, for a stylish look.



#### **UNDER BUTTON DOWN**

This type of collar is ideal for wearing without a tie and with an open collar



#### **CUFF LINKS**

Many shirts offer the option to wear cuff links.



#### **LADIES**

Our Ladies' Shirts feature a classic collar distinguished in style by its length and shape

# **CARE SYMBOLS**



30°C machine wash gentle cycle

Do not

tumble dry







Tumble dry

at low

temperature



\ 30°/



40°

Do not

iron





•

Iron at low

temperature

40°



50°

(••

Iron at medium

temperature



machine

wash

Do not

bleach





machine

wash



softeners







Do not dry clean

#### Dry clean, any solvent except trichloroethylene

## **FEATURES & FUNCTIONS**



#### **BREATHABLE**

A material's breathability is measured in terms of how many grams of water vapour pass through a square meter of fabric over 24 hours (g/m<sup>2</sup>/24h). The higher the value, the more breathable the product.



#### **WATERPROOF**

The water column test indicates how many millimetres of water a fabric can withstand before the pressure causes it to leak. Measurements above 1.500 mm are considered waterproof.



#### **EASY CARE**

A special finish ensures that the shirts and blouses are easier and quicker to iron.



#### **SPOT SHIELD™**

Fabrics with a SpotShield™ finish are resistant to water and dirt. They even repel most oils without difficulty.



#### **BIONIC-FINISH® ECO**

The fluorine- and PFC-free finish prevents water and dirt from sticking to the material.



#### TEFLON® (DUPONT™)

Teflon® coatings ensure that fabrics are resistant to water, oil and dirt. What's more, this does not have any negative impact on the weight, look, colour or breathability.



#### LYCRA®

Lycra® is a brand name from the company Invista. It is an extremely stretchy elastane fibre with outstanding rebound properties. These textiles promise an improved fit and comfort to match.



#### LYCRA® T400®

This elastomultiester (LYCRA® T400®) is a modern double fibre material that can be stretched in all directions and then bounces back to its original shape. The high-quality material adapts to the movements of the wearer and always retains its shape



#### AQUAPEL™ BY **NANOTEX®**

Developed in order to offer reliable protection against wind and water, Aquapel™ is still breathable and at the same time features environmentally friendly fluorine- and PFC-free technology.

79

The sustainable insulation with renewable plant-based materials is made with reduced energy consumption and 50% less



#### **FLUOR- AND PFC-FREE**

Fluorine- and PFC-free materials are more degradable, for the good of both us and the environment



#### **DUPONT™ SORONA®**

greenhouse gas emissions.









81 PURPLE



PT PORT



41 BURGUNDY



BZ BRIGHT SKY



42 LIGHT BLUE





OXFORD BLUE



sc SKY

PANTONE\* FABRIC: 15-4020 TPX PANTONE\* PAPER: 651 C C:48 M:22 Y:0 K:0



MK MINERAL BLUE



CR CLASSIC RED

PANTONE® FABRIC: 19-1764 TPX PANTONE® PAPER: 1945 C C:0 M:100 Y:80 K:25

60 NATURAL



PANTONE® FABRIC: 18-1017 TPX PANTONE® PAPER: 4272 C C:40 M:47 Y:59 K:37





PANTONE® FABRIC: 19-0511 TCX PANTONE® PAPER: 418 C C:61 M:51 Y:64 K:32









PANTONE® FABRIC: 19-3906 TPX PANTONE® PAPER: COOL GREY 11 C C:35 M:5 Y:0 K:85

UG URBAN GREY

PANTONE® FABRIC: 13-4303 TPX PANTONE® PAPER: COOL GREY 2 C C:22 M:15 Y:16 K:0

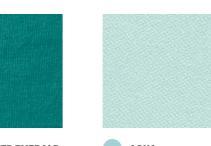






**38 BOTTLE GREEN** 









PANTONE® FABRIC: 19-0309 TPX PANTONE® PAPER: 418 C C:65 M:41 Y:60 K:48



PANTONE® FABRIC: 19-3921 TPX PANTONE® PAPER: 2380 C C:91 M:71 Y:36 K:56



BK STONE

PANTONE® FABRIC: 15-4101 TPX PANTONE® PAPER: 421 C C:13 M:8 Y:11 K:26

PANTONE® FABRIC: 19-4010 TPX PANTONE® PAPER: 532 C C:100 M:85 Y:35 K:55





PANTONE® FABRIC: 18-4214 TPX PANTONE® PAPER: 431 C C:45 M:25 Y:16 K:59



PANTONE® FABRIC: 17-4405 TPX PANTONE® PAPER: 444 C C:18 M:5 Y:0 K:71



WINTER EMERALD



CM CHARCOAL MARL



(30) WHITE

PANTONE® FABRIC: 11-0601 TPX PANTONE® PAPER: 7541 C C:0 M:0 Y:0 K:0

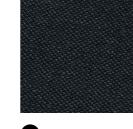




PANTONE® FABRIC: 19-4005 TPX PANTONE® PAPER: BLACK C C:100 M:50 Y:50 K:100









RUSSELL

81



80



Member of amfori, the leading global business association for open and sustainable trade. We participate in amfori BSCI. For more information visit www.amfori.org

# **SIZE GUIDE**

All of our measurements are based on actual "to fit" body sizes rather than the size of the garment itself.

For example, a polo shirt with a chest to fit size of 92-97cm / 36-38" will fit someone with this chest measurement; trousers with a waist to fit 50 Europe / 34", will fit a person with this measurement.

#### HERE ARE SOME TIPS TO HELP YOU CHOOSE THE MOST APPROPRIATE GARMENT SIZE(S):

1

#### **CHEST**

**Men**: Measure around the fullest part of the chest, 2.5cm below the underarm. **Women**: Measure around the fullest part of the bust.

2

#### **COLLAR**

Men: Measure around the base of the neck.

3

#### **WAIST**

All: Measure around the natural waist, keeping the measuring tape taut.

4

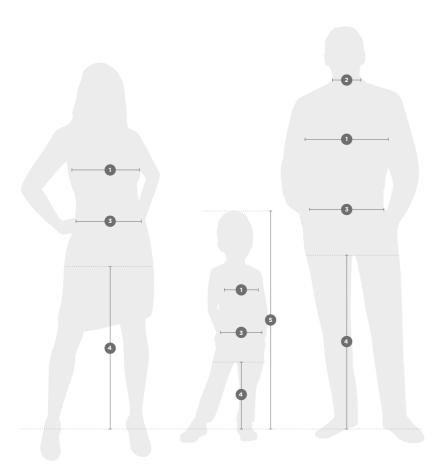
#### **HEIGHT**

**Children**: Standing still with feet together and flat on the floor, measure from the top of the head to the ground.

5

#### LEG LENGTH

**All**: Measure from the top of the inside leg at the crotch down to where the trousers are normally worn with shoes.



#### **ALL PRODUCTS** (excluding shirts, trousers, shorts & sweat pants)

LADIES'	XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL
				[	DRESS SIZE						
UK	6	8	10	12	14	16	18	20	22	24	26
FRANCE	34	36	38	40	42	44	46	48	50	52	54
ITALY	38	40	42	44	46	48	50	52	54	56	58
GERMANY/EUROPE	32	34	36	38	40	42	44	46	48	50	52
CHEST TO FIT (CM)	72-77	77-82	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127
CHEST TO FIT (INS)	28-30	30-32	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50

MEN'S	XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL
				[	DRESS SIZE						
GERMANY/EUROPE	44	46	48	50	52	54-56	56-58	58-60	62-64	66-68	70-72
CHEST TO FIT (CM)	82-87	87-92	92-97	97-102	102-107	107-112	112-117	117-122	122-127	127-132	132-137
CHEST TO FIT (INS)	32-34	34-36	36-38	38-40	40-42	42-44	44-46	46-48	48-50	50-52	52-54

#### SHIRTS

LADIES'	XXS	XS	S		М	1	L	XL	2XL	3)	(L	4XL	5XL	6XL
					[	DRESS S	SIZE							
UK	6	8	10	)	12	1	4	16	18	2	0	22	24	26
FRANCE	34	36	38	3	40	4	12	44	46	4	8	50	52	54
ITALY	38	40	42	2	44	4	16	48	50	5	2	54	56	58
GERMANY/EUROPE	32	34	36	5	38	4	10	42	44	4	6	48	50	52
CHEST TO FIT (CM)	72-77	77-82	82-	87	87-92	92	-97	97-104	104-112	112-	120	120-130	130-137	137-144
CHEST TO FIT (INS)	28-30	30-32	32-	34	34-36	36	-38	38-41	41-44	44	-47	47-51	51-54	54-57
MEN'S			s		М	1	L	XL	2XL	3)	(L	4XL	5XL	6XL
					[	DRESS S	SIZE							
COLLAR TO FIT (CM)			37-	38	39-40	41-	-42	43-44	45-46	47-	48	49-50	51-52	53-54
DUAL COLLAR SIZES (INS)			14.5	/15	15.5	16/	16.5	17/17.5	18	18.5	/19	19.5	20	21
INDIVIDUAL COLLAR SIZES (IN	S)		14.5	15	15.5	16	16.5	17 17.5	18	18.5	19	19.5	20	21
CHEST TO FIT (CM)			92-	97	97-102	102	-107	107-112	112-117	117-	122	122-127	127-132	132-137
CHEST TO FIT (INS)			36-	38	38-40	40	-42	42-44	44-46	46	-48	48-50	50-52	52-54

#### **TROUSERS**

LEG LENGTH (INS)

EUROPE         44         46         48         50         52         54         56         58         60         62	UK (INS)	28	30	32	34	36	38	40	42	44	46
SHORT REGULAR LONG	EUROPE	44	46	48	50	52	54	56	58	60	62
		SHORT	REGULAR	LONG							

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#### **SWEAT PANTS**

LADIES'	xs	S	М	L	XL		
	1	DRESS SIZE					
UK	8	10	12	14	16		
WAIST TO FIT (CM)	63.5	68.5	74	79	84		
WAIST TO FIT (INS)	25	27	29	31	33		
MEN'S	XS	s	М	L	XL	2XL	3XL
			DRESS SIZE				
WAIST TO FIT (CM)	71	76	81	86.5	91.5	96.5	101.5
WAIST TO FIT (INS)	28	30	32	34	36	38	40

#### **ALL CHILDREN'S PRODUCTS** (excluding sweat pants)

AGES (YEARS)	1-2	3-4	5-6	7-8	9-10	11-12	13-14	15-16
HEIGHT (CM)	90	104	116	128	140	152	164	176
CHEST TO FIT (CM)	51-56	56-63	63-71	71-76	76-81	81-86	86-91	91-96
CHEST TO FIT (INS)	20-22	22-25	25-28	28-30	30-32	32-34	34-36	36-38

#### **SWEAT PANTS** (children)

AGES (YEARS)	3-4	5-6	7-8	9-10	11-12
HEIGHT (CM)	104	116	128	140	152
WAIST TO FIT (CM)	47	50	53	56	62
WAIST TO FIT (INS)	18.5	20	21	22	24.5

82







